Comparison of Measurements of Charge Transfer Inefficiencies in a CCD with High-Speed Column Parallel Readout

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Abstract

Charge Coupled Devices (CCDs) have been successfully used in several high energy physics experiments over the past two decades. Their high spatial resolution and thin sensitive layers make them an excellent tool for studying short-lived particles. The Linear Collider Flavour Identification (LCFI) Collaboration has been developing Column-Parallel CCDs for the vertex detector of a future Linear Collider which can be read out many times faster than standard CCDs. The most recent studies are of devices designed to reduce both the CCD's intergate capacitance and the clock voltages necessary to drive it. A comparative study of measured Charge Transfer Inefficiency values between our previous and new results for a range of operating temperatures is presented.

Presented at the IEEE 2009 Nuclear Science Symposium, Orlando, USA, and the 11th ICATPP Conference on Astroparticle, Particle, Space Physics, Detectors and Medical Physics Applications, Como, Italy, to be published in the proceedings.

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Index Terms—LCFI, CPCCD, CCD, charge transfer inefficiency, radiation damage

I. INTRODUCTION

The Nobel Prize-winning invention of an imaging semiconductor circuit (the CCD sensor) [1], [2] has important applications for particle physics detectors. The study of radiation hardness is crucial for these applications [3]–[5]. The LCFI collaboration has been developing and testing new CCD detectors for about 10 years [3]–[5]. Previous experimental results on CCD radiation hardness were reported for example in [6]–[10]. Several theoretical models have increased the understanding of radiation damage effects in CCDs [11]– [15]. Simulation and modeling of CCD radiation hardness effects for a CCD prototype with sequential readout was

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reported at IEEE2005; comparing full TCAD simulations with analytic models was reported at IEEE2006; simulation and modeling of a CCD prototype with column parallel readout (CPCCD) was reported at IEEE2007 and in [14]. Experimental measurements using a method to determine the charge transfer inefficiency (CTI) were performed with a CPCCD prototype CPC-1 at a test stand at Liverpool University [17]. This work focuses on a new CPCCD prototype, CPC-T, at a test stand at Oxford University. The high radiation environment near the interaction point at a future Linear Collider damages the CCD material which leads to defects acting as electron traps in the silicon. The radiation level at a Linear Collider is estimated to be 5×10^{11} e/cm² and 10^{10} neutrons/cm² per year at the inner vertex detector layer (14 mm radius) [18], [19]. The mechanism of creating traps has been discussed in the literature [20]-[22]. These traps result in charge transfer inefficiency.

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The column parallel technology is in development to cope with the required readout rate. The CPC-T used is a 4-phase variant of the CPCCD technology capable of 50 MHz readout frequency. Experimental work at Liverpool University on an un-irradiated CPC-1 led to CTI values compatible with zero but with rather large uncertainties [17]. In this paper we demonstrate a method to determine the CTI value with an un-irradiated CPC-T aiming for small CTI uncertainties.

II. THEORY

Soft X-ray photons (0.1 to 10 keV) interact with silicon atoms within the depleted layer. The depletion layer thickness is a parameter that determines the quantum efficiency at energies above 4 keV [23]. The absorbed energy generates multiple e-h pairs. For a 5.9 keV X-ray source, one event (photon) generates a cloud of approximately 1620 electrons (Fig. 1 [24]) contained within a diameter less than one micrometer [25]. The charge from a single X-ray photon, generated within the depletion region of a target pixel, is not transferred completely to the next pixel due to two main effects: the generation of thermal dark charge within the depletion region and the trapping of signal charge within the n-buried channel [26]. Since the buried channel is within the depletion layer, the important mechanisms are the capture of signal from the conduction band to the trap level and their subsequent emission back to the

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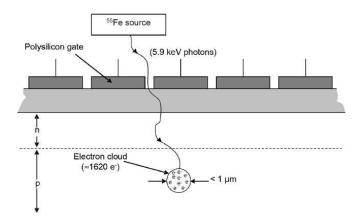


Fig. 1. 55 Fe X-ray interacting with a CCD. A 5.9 keV photon generates an electron cloud of approximately 1620 e^- .

conduction band [27]. Therefore, the X-ray event exhibits a 'tail' of deferred charge. Also, the charge generated in the field-free region diffuses into neighboring pixels and adds to the 'tail' of deferred charge. The size and shape of this tail is a sensitive indicator of charge transfer inefficiency. X-ray stimulation is therefore extremely valuable in characterizing the CTI [24]. Many analyses have been made to simulate the effect of traps via the emission and capture processes [13], [26], [30]. The following simplified equations, based on earlier work by Shockley, Read and Hall [28], [29], have been used to analyse the CTI:

$$\frac{dn_t}{dt} = -\frac{n_t}{\tau_e} + \frac{(N_t - n_t)}{\tau_c}$$
$$\tau_c = \frac{1}{\sigma_n v_{th} n_e}$$
$$\tau_e = \frac{\exp(E_t/kT)}{\sigma_n v_{th} N_C}$$

where n_t is the density of filled traps, N_t is the total density of traps, E_t is the trap energy level below the bottom of the conduction band, τ_e is the emission time constant, τ_c is the capture time constant, σ_n is the trapping cross section, v_{th} is the thermal velocity of carriers, N_C is the effective density of states in the conduction band and n_e is the density of electrons in the conduction band. For a detailed analytic model, the following parameters have been taken into account:

- the order of magnitude of the emission and capture time constants compared to the shift time (time needed for a charge packet to move from one pixel to another).
- the shape of the electrostatic potential, which can be assumed to be placed in the middle of the well.
- the level of the signal charge (density of free electrons) within the potential well in comparison to the total density of traps.

III. TEST STAND FOR CCD OPERATION

A test stand has been set up with readout electronics and a freezer unit as shown in Fig. 2. The temperature range of the freezer is from room temperature down to about -60 °C. Fine control of the CPC-T temperature is done using a CAL9500P

controller (the temperature is kept constant within 0.1 °C). A flux of boiled nitrogen is introduced into the motherboard box to purge water vapour. The CPC-T chips come in 2 main variants: inherent 4-phase CCD driven as 2-phase CCD, and 'pedestal' 2-phase CCD with 2 additional DC-biased gates. The former was used for this measurement. The first and second gates of each pixel, P1A and P1B, are driven by Phase1, and P1A is offset by the DC voltage OPV (Offset and Pedestal Voltage), as shown in Fig. 3. The CPC-T has 500×10 pixels with a pixel size of $20 \times 20 \ \mu m^2$. Initial measurements have been performed on an un-irradiated device in standalone mode, where the signals from four columns of the CCD were amplified and connected to external 14-bit ADCs. A 55Fe source emitting 5.9 keV X-rays was attached to a holder at a distance of 1 cm from the CCD to provide the signal charge. The schematic diagram in Fig. 4 illustrates the electronics used to drive and read out the CPC-T. The apparatus is controlled by a LabView program through interface modules. The BVM2 sequencer receives the master clock of 1 MHz from the function generator to provide four signals, two for ADC and two to trigger the generators which produces a CCD clock and reset gate signals. The 2-resets configuration, when one reset is applied before reading the first pixel of the CCD and one after reading the last pixel, is used in this measurement. This configuration leads to low noise since the reset noise is absent. The occupancy is about 1% for the integration time of 100 ms given the strength of the X-ray source and the experimental layout. The number of frames (complete readout of the CCD) is not kept constant to study the effect on the statistical uncertainty. Our method is based on the typical methods used for serially read out CCDs, where the CTI is determined by fitting a line to the readout charge signal as a function of the pixel number. A linear function can be expected when the CTI is small.

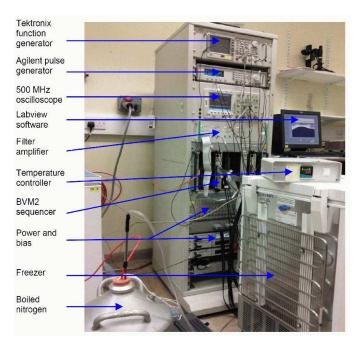


Fig. 2. Picture of the CPC-T readout. The CPC-T mother board is inside the freezer.

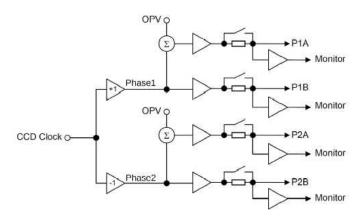


Fig. 3. Clocking scheme for the 4-phase variant. This variant is driven as a two-phase CCD with additional DC voltage (OPV) to the voltage of the first gate of a pixel.

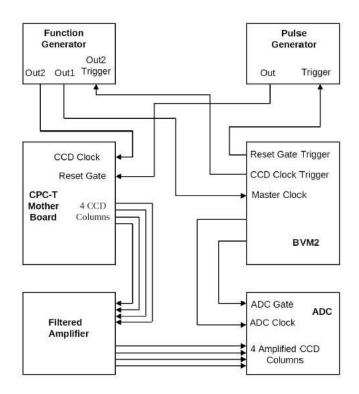


Fig. 4. Schematic diagram of the CPC-T readout.

IV. SIGNAL MEASUREMENT AND CTI DETERMINATION METHOD

The fast ADCs convert the signal charge after amplification with a wideband preamplifier. The four columns are read out in 4 channels by ADCs. The signal charges of 500 pixels were acquired in 1000 and 10000 frames per measurement for each temperature. Using 10000 frames leads to a sufficient statistical precision (around few times 10^{-6} for the CTI measurement). The collected data have been analysed using MATLAB [16]. First, we begin by applying correlated double

sampling, where the difference between the signals of two consecutive pixels is taken to be the signal charge collected by the latter pixel. This reduces some of the noise components (e.g. 1/f, kTC, white noise, etc.) in the CCD signal. As an example, Fig. 5 shows the pulse-height distribution of ADC codes for the last 10 adjacent pixels in column 2. The charge transfer inefficiency (CTI) in one pixel is defined as the ratio of signal lost during transfer (captured by traps) to the initial signal charge. The CTI is calculated following these steps: creation of a histogram with ADC codes of 10 pixels in a column. These pixels have nearly the same baseline. The histogram creation is repeated 50 times to cover all 500 pixels in a column. Fits with Gaussian functions are made to the noise and X-ray peaks. We use $x_0 - n\sigma$ and $x_0 + n\sigma$ as limits for noise peak and X-ray peak (x_0 and σ are the centroid and the standard deviation respectively of the two Gaussian functions resulting from fitting the noise and X-ray peaks) to determine noise centroid and X-ray centroid for each pixel. The factor nis chosen between 1 and 3 depending on the amount of charge sharing. The X-ray signal for each pixel is the difference between the X-ray peak centroid and the noise peak centroid. Figure 6 shows the distribution of the averages as a function of pixel number. The distribution is fitted with the first-order polynomial function $P_0 + P_1 j$, where P_0 corresponds to the charge at the first pixel, P_1 is the slope and j is the pixel number. The CTI is determined using $CTI = -P_1/P_0$.

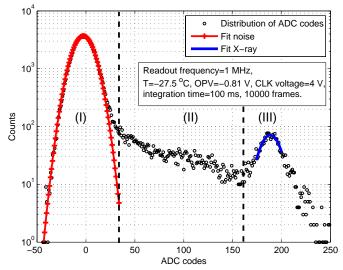


Fig. 5. Distribution of ADC codes for channel (column) two. Three regions are observed: (I) the high peak region which represents the noise, (II) the region separating the two peaks which represents the charge sharing between pixels, and (III) the X-ray peak region which represents the fully collected charge in a single pixel. The noise and X-ray peaks are fitted by a Gaussian function to determine the centroids. The X-ray signal is the difference between the two centroids.

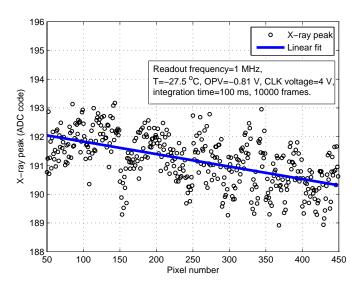


Fig. 6. Linear fit to average ADC codes. The X-ray centroid of each pixel is calculated by averaging ADC codes within the interval $x_0 - n\sigma$ and $x_0 + n\sigma$ where $1 \le n \le 3$.

V. CTI RESULTS PRE-IRRADIATION

Figure 7 shows the CTI values as a function of temperature for an un-irradiated CPC-T for 1000 and 10000 frames. The CTI has been calculated using a linear fit of average ADC codes versus pixel number. Figure 8 shows a comparison with the CPC-1 measurement [17] taken at the test stand in Liverpool. Uncertainties have been reduced mostly by increasing the number of frames. For this CCD with 500 pixels per column a CTI value of 10^{-5} means that only 0.5% of the signal charge is lost, which is acceptable in normal operation. The apparent trend of the CTI at high temperatures in the operating range used is probably due to the contribution of two effects. First, there is the effect of thermal carrier generation (dark current) which is highly temperature-dependent. The dark current, nonuniform by nature, can have a large effect on the signal charge transfer for high temperatures, long integration time and large number of pixels in the column [31]. Second, there is the possibility of the presence of low trap density that could have been created during the long duration (around two years) of exposure to a soft X-ray source while studying the device. This significant positive value of CTI before irradiating the CCD was observed experimentally and modeled by a simple analytic model by including one trap level [4]. Using our analytic model [15], the CTI is expressed as

$$CTI = 2\frac{N_t}{n_s} [1 - \exp(-t(\frac{1}{\tau_c} + \frac{2}{\tau_e}))] \times [(\frac{\tau_s}{\tau_e} \frac{(1 - \exp(-\frac{t}{\tau_s}))}{(1 - \exp(-t(\frac{1}{\tau_s} + \frac{1}{\tau_e})))}) \exp(-\frac{t}{\tau_e}) - \exp(-\frac{t_w}{\tau_e})].$$

We have fitted the CTI curve including two deep traps as shown in Fig. 9. Both are electron traps at 0.37 eV and 0.44 eV below the bottom of the conduction band and having a trapping cross-section $\sigma_n = 3 \times 10^{-15}$ cm². We have considered that

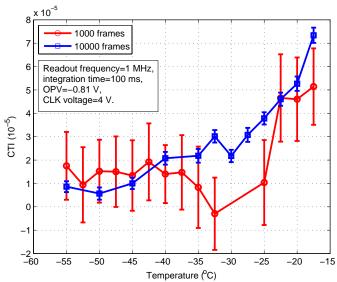


Fig. 7. CTI as a function of temperature for different numbers of frames. The error bars have been significantly reduced by increasing the number of frames.

there is no interaction between the two traps, so they interact independently with the signal charge. Therefore, the total CTI is the sum of CTIs resulting from the effect of the traps. The fit is in good agreement with the data and shows that the 0.44 eV trap is the dominant one in this range of temperature as its density ($N_{t2} = 5.22 \times 10^{10} \text{ cm}^{-3}$) is much larger than that of the 0.37 eV trap ($N_{t1} = 2.63 \times 10^9 \text{ cm}^{-3}$).

The accuracy of the CTI calculation can be improved by positioning the ⁵⁵Fe source so that it irradiates uniformly the CCD, carefully choosing the gain to use the ADC in its maximum dynamic range and acquiring data in a large number of frames. The non-uniformity of the X-ray source coverage has an effect on the CTI determination. This is well understood and reproduces the estimate based on a geometry where the source is placed 1 cm away from the CPC-T. Figure 10 shows the non-uniformity of the X-ray source coverage. The figure contains two curves, the measured and the estimated X-ray distributions. The measured distribution is determined by counting all ADC codes above the noise threshold $x_0 + 3\sigma$. The estimated distribution is determined using the following formula for the given geometry:

$$f(n) = \frac{(h/l_p)^2}{\left((h/l_p)^2 + (n - n_0)^2\right)^{3/2}}$$

where f is the distribution of X-rays upon the CPC-T, n is the pixel number, h is the distance between source and CPC-T, l_p is the length of one pixel and n_0 is the pixel number corresponding to the vertex position. In order to avoid the effect of the non-uniformity, the first and last 50 pixels are excluded from the fit to the averages for the CTI determination (Fig. 5).

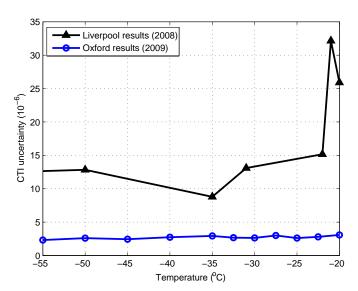


Fig. 8. Comparison of the Oxford results with 10000 frames with the Liverpool results [17] where the number of frames was 5000 and a fraction of data was lost because of a sampling inefficiency.

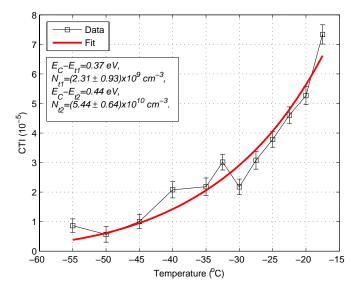


Fig. 9. Non-linear fit of the measured CTI using our analytic model [15]. The model includes two acceptor traps, 0.37 and 0.44 eV below the conduction band. A trapping cross-section $\sigma_n = 3 \times 10^{-15}$ cm² is used for both traps.

VI. CONCLUSIONS AND OUTLOOK

An un-irradiated CPC-T was operated in a range of temperatures from -15 °C to -60 °C (freezer cooling) with different numbers of frames, 1000 and 10000. The CTI is analysed at different operating temperatures. A clear X-ray signal is extracted by calculating the difference between the noise centroid (baseline) and the X-ray centroid after well determining them. The statistical uncertainties have been reduced compared to a previous work with CPC-1 [17]. The reduced uncertainties are due to the improved method, as we do not expect a different behavior between CPC-1 and CPC-T regarding the CTI measurements as both devices have a very similar geometric structure. The measurement of significant

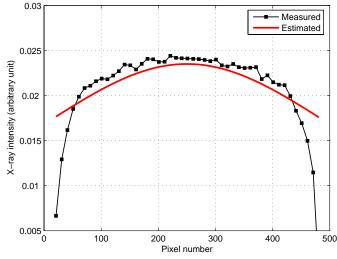


Fig. 10. X-ray distribution upon CPC-T. Measured distribution is determined by counting all ADC codes above the noise threshold which represent the energy deposited by X-rays. Simple formula reflecting the geometry is used to estimate the distribution.

non-zero CTI values are indicators of trapping and thermally generated electrons. The former is dominant in this range of low temperatures. We expect that the CTI will increase after irradiation as the trap density increases. The non-uniformity of the X-ray radiation has to be taken in account when measuring the CTI of an irradiated CPC-T in the future.

ACKNOWLEDGMENT

We would like to thank Alex Chilingarov and Alex Finch for discussions and comments on the manuscript. This work is supported by the Science and Technology Facilities Council (STFC) and Lancaster University. We would like to thank Oxford University for their hospitality.

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